

# **Westlake Chemical**

ELEVATETM
EF575
7.5 % EVA copolymer

# Application/Uses

- Frozen food packaging
- Fresh food packaging
- Ice bags
- Heavy duty produce bags

# **Product Description**

Westlake EF575AA resin is a fractional melt index 7.5% EVA copolymer designed for ice bags, frozen food bags, and other films that require excellent toughness and good heat sealing characteristics. This Kosher compliant resin has excellent low temperature brittleness properties.

Typical	Physical	Properties
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<u>Property</u>		Test Method	Typical Value, Units
Melt Index		D 1238	0.55 g/10 min
*Density		D 1505	929 kg/m³ (0.929 g/cm³)
*Haze		D 1003	4.8%
*Specular Gloss @ 45°		D 2457	74
Dart Impact		D 1709	480 g (g/mil)
Ultimate Tensile	M.D.	D 882	3500 psi
	T.D.	D 882	3700 psi
Elongation	M.D.	D 882	380%
	T.D.	D 882	550%
1% Secant Modulus	M.D.	D 882	15,000 psi
	T.D.	D 882	16,000 psi

<sup>&</sup>lt;sup>a</sup> Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

#### **NOTES**

**Kosher Compliant**. Test specimens for blown film: nominal thickness 1.25 mils; blow up ratio 2.5:1, die gap 35 mils. Experimental data – values are subject to change.

## **FDA**

This resin grade complies with 21 CFR 177.1350. For further information, please contact Product Regulatory Compliance.

### **PROCESSING**

Melt temperatures of  $360^{\circ}$  F  $-400^{\circ}$  F are recommended for Westlake Chemical EF575 with blow-up ratios of 1.5:1 or higher.

## **COMMENTS**

Properties reported here are based on limited testing. Westlake makes no representation that the material in any particular shipment will conform exactly to the values given.

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<sup>&</sup>lt;sup>b</sup> Unless noted otherwise, the test method is ASTM.

<sup>&</sup>lt;sup>c</sup> Units are in SI or US customary units.